
Replace module or parts'

Documentation

Release 1.0

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Contents

Class reference

class machine_simulation.simulation.**BreakableComponent** (*env, name, time_replacement, stock, mean, replace_module*)

A component that breaks down every once in a while

time_to_failure()

Returns the time until next failure if this component, using the mean time to failure of this component.
:return: float

class machine_simulation.simulation.**Component** (*env, time_replacement, stock*)

The specification of a part/module.

replace()

A process which replaces this component by a new one

class machine_simulation.simulation.**ComponentStock** (*env, unit_purchase_costs, delivery_time, unit_holding_costs, capacity=inf*)

Implementation of a (S-1,S) inventory management system

get (amount)

Parameters *amount* – the amount of stock requested

Returns returns a ContainerGet event

inventory()

A process which keeps track of inventory holding costs

order (amount)

A process to order an amount of items :param *amount*: the number of items to order

class machine_simulation.simulation.**Factory** (*env, number_maintenance_men, module, costs_per_unit_downtime, number_of_machines, operator_salary, maintenance_man_salary*)

Factory consisting of multiple Machines, operators and maintenance men

costs()

Calculates total costs for this factory :return:

track_salary()

A process which keeps track of salary costs

class machine_simulation.simulation.**Machine** (*env, module, costs_per_unit_downtime, factory*)

A machine

process_downtime_costs()

Keeps track of downtime costs of machine

repair(broken_component)

Will repair machine by either replacing the module or the broken part

run()

Break machine every once in while

class machine_simulation.simulation.Module(env, time_replacement, stock, breakable_components)

A container for multiple breakable components

break_module(machine)

Waits till first part gets broken and tells this to the machine :param machine: the machine which should be broken when this breaks

Tests

2.1 unittests Module

```
class machine_simulation.tests.unittests.TestComponentStock (methodName='runTest')
Bases: unittest.case.TestCase

Tests whether ComponentStock behaves like (S-1,S) inventory system and tests the inventory holding costs

setUp()
test_empty_stock()
    Tests whether stock behaves correctly when out-of-stock
test_inventory()
    Tests whether inventory holding costs are accounted for
test_multiple_get()
    Tests whether stock is refilled after multiple items have been retrieved
test_single_get()
    Check whether stock is refilled after an item has been retrieved

class machine_simulation.tests.unittests.TestMachine (methodName='runTest')
Bases: unittest.case.TestCase

Tests Machine class

setUp()
test_policy_a()
    Tests situation where module is replaced when first part is broken
test_policy_b()
    Tests situation where module is replaced when second part is broken
test_policy_c()
    Tests situation where module is always replaced
test_policy_o()
    Tests situation where part always gets replaced

class machine_simulation.tests.unittests.TestModule (methodName='runTest')
Bases: unittest.case.TestCase

Tests Module class

setUp()
```

```
test_break_module()  
Tests whether the part of the module that is broken first is indeed return by a function inside break_module  
process
```

2.2 integrationtests Module

```
class machine_simulation.tests.integrationtests.IntegrationTest (methodName='runTest')  
Bases: unittest.case.TestCase
```

Test boundary cases

```
setUp()  
Sets up machine with module consisting of 2 parts with non-zero inventory holding costs and non-zero  
purchase costs
```

```
test_zero_maintenance_men()  
Succeeds if a Factory with 0 maintenance men will have only inventory holding costs
```

```
class machine_simulation.tests.integrationtests.TestRandomSeed (methodName='runTest')  
Bases: unittest.case.TestCase
```

```
test_random_seed()  
Tests whether simulation results are the same for 2 simulations if a random seed is set
```

Indices and tables

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